Inventor name: KEFFERSTEIN, RONALD et al. Application No: 09/827.167 Filed: April 6, 2001 Group Art Unit No: 3725 SUGHRUE Reference No: 063979 SUGHRUE Telephone No: (202) 293-7060 Sheet 1 of 2

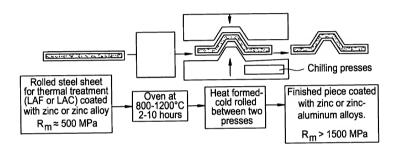
1/2



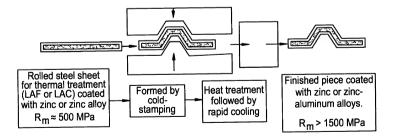
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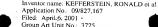
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## FIG. 1



## FIG. 2





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FIG. 3A Before cold-stamping and heat treatment

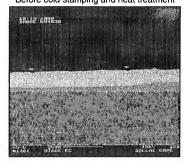


FIG. 3B
After cold-stamping and heat treatment



FIG. 4A
Before heat-stamping and heat treatment

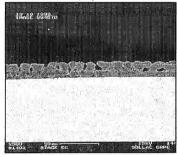


FIG. 4B
After heat-stamping and heat treatment

